UDC 621.882.2.082.1 : 621.882.54

December 1990

Screw and washer assemblies

Coarse threaded screws with captive serrated lock washer

DIN 6900 Part 4

Kombi-Schrauben mit Regelgewinde mit Fächerscheibe

This standard, together with DIN 6900 Parts 1 to 3 and 5, December 1990 editions, supersedes DIN 6900, December 1972 edition

In keeping with current practice in standards published by the International Organization for Standardization (ISO), a comma has been used throughout as the decimal marker.

Dimensions in mm

1 Scope and field of application

This standard specifies requirements for screw and washer assemblies consisting of a M 2.5 to M 10 screw with flat bearing face, assigned to a property class below 5.8, and a captive serrated lock washer. Serrated lock washers are mainly designed to provide electric contact between components coated with varnish, anti-corrosive agents or similar materials, by the tang ends of the washers piercing the coating when such components are joined. For such applications, the effectiveness of serrated lock washers shall be verified in accordance with the relevant DIN VDE Standards. If the washer is intended to prevent bolted connections working loose, this function shall be checked separately.

2 Concept

See DIN 6900 Part 1 for definition of 'screw and washer assembly'.

3 Dimensions

Only screws with a shank diameter approximately equal to the pitch diameter or threaded up to the head may be used for assemblies as specified here.

Examples of screw and washer assemblies

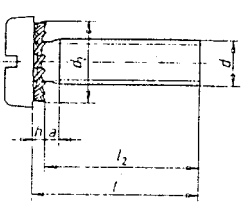

Figure 1. Assembly with screw threaded approximately up to the head

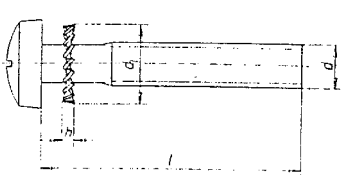

Figure 2. Assembly with screw with unthreaded portion of shank

Table 1. **Dimensions**

Thread size (d)	a max	l_2 [1] min	Washer dimensions DIN 6907 washer (7) h ≈	d_2
M2.5	0.9	4	1.2	5.5
M3	1	4	1.2	6
(M3.5)	1.2	6	1.5	7
M4	1.4	6	1.5	8
M5	1.6	6	1.8	9
M6	2	8	2.1	11
M8	2.5	10	2.4	14
M10	3	12	2.7	18

Use of the size given in brackets should be avoided where possible.

[1] $l_{2\,min}$ is the smallest effective screw length manufacturable

See relevant product standards for specifications for l.

Continued on pages 2 and 3

As a deviation from the relevant product standards, the underhead fillet shall comply with the following specifications.

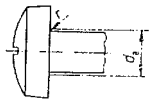

Table 2. **Underhead fillet dimensions**

Thread size	M2,5	M3	(M3,5)	M4	M5	M6	M8	M10
r min	-	-	-	-	-	-	0,1	0,1
d_a max	2,3	2,8	3,3	3,8	4,7	5,6	7,5	9,4

4 Technical delivery conditions

Screws and washers used to make assemblies shall comply with the relevant technical delivery conditions except for the following.

4.1 Assemblies with steel screw

Steel screws for assemblies as specified here are to be produced to a property class below 5.8. As a deviation from ISO 898 Part 1, tensile strength and strength under wedge loading are to be tested on the assembly, not on its components.

If screws are to comply with specifications other than those given in this standard (e.g. regarding material), these shall be agreed between manufacturer and customer.

5 Designation

The designation of a screw and washer assembly is to include the name of the screw, letter Z to denote that the screw is fitted with a captive washer and code number 7 denoting the serrated lock washer.

Examples of designation

Designation of a DIN 85 – M 10 × 35 – 4.8 pan head screw[1]) with DIN 6907 – 9,3 captive serrated lock washer (Z 7):

Pan head screw DIN 85 – M 10 × 35 – Z 7 – 4.8

Note. As screw and washer assemblies have not yet been assigned an ISO designation, a screw which is to be supplied fitted with a captive washer and is to be produced to an ISO Standard shall be designated as follows.

Designation of an ISO 1580 – M 10 × 35 – 4.8 pan head screw with DIN 6907 – 9,3 captive washer (Z 7):

Pan head screw ISO 1580 – M 10 × 35 – 4.8,
Z 7 type as in DIN 6900 Part 4

[1]) Cf. note on the limited period of validity in DIN 85, August 1990 edition.

Appendix A

Additional thread size (M 7) for replacement and maintenance purposes

Thread size M 7 is not included in the international range of threads for screws and nuts and its further use is deprecated. However, with regard to existing documentation and for meeting replacement and maintenance requirements, they may still be ordered on the basis of DIN 931 Part 1 and DIN 933, September 1987 editions. The dimensions of the corresponding screw and washer assemblies shall be as specified in the table below.

Table A 1

Thread size (d)	a max	l_2 [1] min	d_s max	r min	Washer dimensions DIN 6907 washer (7) h ≈	d_2
M7	2	14	6,6	-	2,4	12,5

[1]) Shorter screw lengths shall be agreed when ordering.

Standards referred to

DIN 85	Slotted pan head screws; product grade A
DIN 931 Part 1	M 1,6 to M 39 hexagon head bolts; product grades A and B
DIN 933	M 1,6 to M 52 hexagon head screws threaded up to the head; product grades A and B
DIN 6900 Part 1	Screw and washer assemblies; coarse threaded screws with captive plain washer
DIN 6907	Serrated lock washers for screw and washer assemblies, with external teeth
ISO 898-1 : 1988	Mechanical properties of fasteners; bolts, screws and studs
ISO 1580 : 1983	Slotted pan head screws; product grade A

Previous editions

DIN 6900 : 09.66, 12.72.

Amendments

The following amendments have been made to the December 1972 edition of DIN 6900.

a) DIN 6900 has been split up into five Parts.

b) The 'Scope and field of application' clause has been included.

c) Thread size M 12 is no longer included.

d) The assembly dimensions for size M 7 which is not included in the international range of screw threads have been specified in an appendix.

e) The l_2 values have been amended.

f) The minimum length of screws with an unthreaded portion of shank, l_3, is no longer specified.

g) Specifications for assemblies with countersunk head screws are no longer included.

h) Technical delivery conditions have been included.

i) An example of designation has been included that relates to assemblies with screw produced to an ISO Standard.

International Patent Classification

F 16 B 35/00

F 16 B 39/26