

UDC 621.884.088

November 1984

Rivet sets

DIN
6434

Nietzieher

Supersedes
December 1969 edition.

In keeping with current practice in standards published by the International Organization for Standardization (ISO), a comma has been used throughout as the decimal marker.

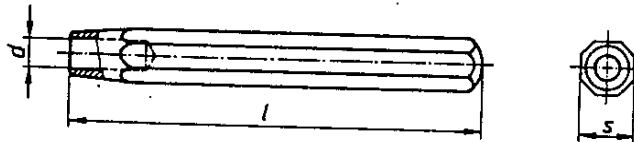
Dimensions in mm

1 Scope and field of application

This standard specifies requirements and technical delivery conditions for rivet sets intended to be used with DIN 660, DIN 661, DIN 662 and DIN 674 rivets.

2 Dimensions and designation

Details left unspecified are to be selected as appropriate.



Designation of a rivet set with an octagonal shank (B), designed for use with a rivet of shank diameter 4 mm:

Rivet set DIN 6434-B 4

Rivet set size	d ± 0.2	l ± 3	s
2	2,5	100	10
3	3,5		12
4	4,5		12
5	6	110	14
6	7		16
8	9	120	16

3 Technical delivery conditions

The technical delivery conditions specified in DIN 7255 shall apply.

The rivet set end shall be given a cylindrical or tapered shape by grinding.

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Standards referred to

DIN 660	Round head rivets with nominal diameters from 1 to 8 mm
DIN 661	Countersunk head rivets with nominal diameters from 1 to 8 mm
DIN 662	Oval-head rivets with nominal diameters from 1,6 to 6 mm
DIN 674	Mushroom head rivets with nominal diameters from 1,4 to 6 mm
DIN 7255	Engineer's cold chisels and allied tools; technical delivery conditions

Previous editions

DIN 6434: 11.46, 03.64, 12.69.

Amendments

The following amendments have been made to the December 1969 edition.

- a) The specifications of the standard have been harmonized with those of DIN 7255.
- b) Limit deviations have been specified for dimensions d and l .
- c) The standard has been editorially revised.

International Patent Classification

B 21 J 15-38