

UDC 621.886.1:621.744.07

April 1973

Moulding nails

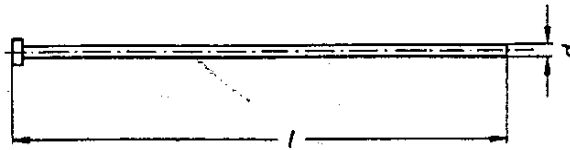
DIN
1163

Formerstifte

In keeping with current practice in standards published by the International Organization for Standardization (ISO), a comma has been used throughout as the decimal marker.

Dimensions in mm

Details left unspecified are to be selected as appropriate.



Designation of a moulding nail of size 16 × 100:

Moulding nail 16 × 100 DIN 1163

Size	d		l $\pm 1d$
		Limit deviations	
14 × 80	1,4	$\pm 0,04$	60
16 × 80	1,6	$\pm 0,06$	80
16 × 100	1,6	$\pm 0,06$	100
18 × 120	1,8	$\pm 0,06$	120
18 × 130	1,8	$\pm 0,06$	130
20 × 150	2	$\pm 0,06$	150
25 × 180	2,5	$\pm 0,08$	180
28 × 200	2,8	$\pm 0,08$	200

Material and finishMoulding nails shall be made of steel (grade at manufacturer's discretion) and have a bright finish (bk)¹⁾.**Form of supply**

Moulding nails shall be supplied in packs of 5 kg.

Designation for ordering 100 kg of moulding nails of size 16 × 100

100 kg nails 16 × 100 DIN 1163

¹⁾ Symbol as in DIN 1653.