

UDC 621.886.2 : 691.88

April 1973

Nails for the installation of wood wool composite panels

DIN 1144

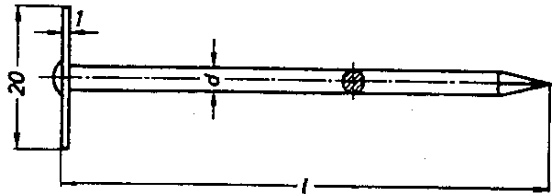
Leichtbauplatten-Stifte

In keeping with current practice in standards published by the International Organization for Standardization (ISO), a comma has been used throughout as the decimal marker.

Dimensions in mm

Details left unspecified are to be selected as appropriate.

Type A, 20 mm round head
Type B, 20 mm square head



Designation of a galvanized (zn) type A nail of size 34 × 70 for the installation of wood wool composite panels:
Nail A 34 × 70 DIN 1144 - zn

| Size | d | | l $\pm 1d$ |
|---------|-----|--------------------|-----------------|
| | | Limit deviations*) | |
| 31 × 40 | 3,1 | $\pm 0,08$ | 40 |
| 31 × 50 | 3,1 | $\pm 0,08$ | 50 |
| 31 × 60 | 3,1 | $\pm 0,08$ | 60 |
| 34 × 70 | 3,4 | $\pm 0,08$ | 70 |
| 34 × 80 | 3,4 | $\pm 0,08$ | 80 |
| 34 × 90 | 3,4 | $\pm 0,08$ | 90 |

*) Refers to nails without finish.

Material and finish

Nails shall be made of steel (grade at manufacturer's discretion) and have a galvanized (zn)¹⁾ or metallized (me) finish.

Form of supply

Nails shall be supplied in cardboard boxes, with a weight of 2,5 kg each.

Designation for ordering 100 kg of galvanized (zn) type A nails of size 34 × 70 for the installation of wood wool composite panels:

100 kg nails A 34 × 70 DIN 1144 - zn

¹⁾ Symbol as in DIN 1653.